# **Thermo Roll Inswing Casement**

# Extreme operating ease, combined with attractive sightlines.

# Strength

- Choice of 24 aluminum painted exterior colors with choice 24 interior painted or anodized (10) interior colors
- Frame and vent members are double tubular extrusions
- Corners are reinforced with gussets before crimping

#### Versatility

• Vent-to-frame gaskets are EPDM to prevent shrinkage

#### Standards

• 1" insulating glass; Interior-bead glazing adapter for fixed

#### Options

- Custodial hardware (TR-2000-3B)
- Integral mullions
- Insect Screens
- Exterior or internal muntins

#### **Technical Description**

- Fittings with locking mechanisms concealed in the frame
- Max. sash weight 300 lbs

#### Features

- Multi-point locking hardware
- Operation of hardware can be customized to fit project requirements
- Limit stay arm with friction
- Hardware mishandling device
- · Security mechanism available on handles without locks
- Hardware features routed-in drive gear
- Screens available
- Anodized and painted finishes available

#### **Frame Construction**

• The frame is constructed from .080" nominal material wall

### **Vent Frame Construction**

 6063-T6 alloy. Vent corners are mitered, angle reinforced, crimped, cold epoxy welded, and sealed.

#### Weather Stripping

- Fittings with locking mechanisms concealed in the frame
- Max. sash weight 300 lbs

# Thermal Barrier

• All frames are thermally isolated

Thermo Roll's Design Flexibility Engineering Allows for the Windows to be Fabricated with the Mosaic or Universal Frame for Longevity & Lower Costs.

Model Number	Test Size	Rating	Air Infiltration	Water	Uniform
TRS-5001	61x97	C-HC50	6.24 PSF	8.0 PSF	90.0 PSF
TRS-6201	61x97	C-HC65	25.75 PSF	15.25 PSF	97.5 PSF





